

TECHNICAL INSULATION

ProRox[®] WM 960

with WR-Tech

ProRox WM 960 is a lightly bonded heavy-duty stone wool insulation mat stitched on galvanized wired mesh with galvanized wire. Stainless steel mesh and binding wire (SW), and/or reinforced aluminium foil (ALU) facing are available upon request. The wired mats are produced with an innovative water-repellent binder, known as WR-Tech[™], to mitigate the risk of corrosion under insulation (CUI). WR-Tech ensures our stone wool maintains its superior water repellency even at elevated operating temperatures within the CUI range, while preserving its excellent thermal performance in use.



Application

The wired mat is suitable for the thermal and acoustic insulation of industrial installations exposed to the environment, such as outdoor industrial pipework, reactors and furnaces at petrochemical plants and refineries.

Product properties in accordance with ASTM C592-16

Froduct properties in accordance with ASTM C372-10								0575
Performance								Norms
T _m (°F)	100	200	300	400	500	600	700	ASTM C177
λ (BTU.in/hr.ft ² .°F)	0.26	0.29	0.34	0.40	0.47	0.54	0.61	
T _m (°C)	38	93	149	204	260	316	371	
λ (W/mK)	0,037	0,042	0,049	0,057	0,067	0,077	0,088	
1,200 °F (649 °C)								ASTM C447
≤ 2% @ 1,200 °F (649 °C)								ASTM C356
Flame spread index \leq 25; Smoke development index \leq 50								ASTM E84 (UL723)
Non combustible								IMO 2010 FTPC
6.2 lb/ft³ (100 kg/m³)								ASTM C167
Evaluation on external stress corrosion cracking tendency of austenitic stainless steel = Pass								ASTM C692 / ASTM C795
Chemical analysis for Cl $^{\rm \cdot}$, Fl $^{\rm \cdot}$, Na $^{\rm +}$, SiO $_4^{\rm 4-}$ within acceptable limits according ASTM C795								ASTM C871 / ASTM C795
$\leq 0.04~lb/ft^2~(\leq 0.2~kg/m^2)$ after 24hrs. Pre-heating at 482°F (250°C)								EN 1609 / EN ISO 29767
< 1% weight								ASTM C1104
Free form substances (e.g. silicone oil) that might impair surface wetting								VW 3.10.7
	T _m (°F) λ (BTU.in/hr.ft ² .°F) T _m (°C) λ (W/mK) Fla Ev Chemical analysis ≤ 0.04	$T_m (°F) = 100$ λ (BTU.in/hr.ft ² .°F) 0.26 $T_m (°C) = 38$ λ (W/mK) 0,037 Flame spread Evaluation controls Chemical analysis for Cl ⁻ , Flame spread ≤ 0.04 lb/ft ² (≤ 0.04)	$\begin{array}{c c c c c c } & & & & & & & & & & & & & & & & & & &$	Tm (°F) 100 200 300 λ (BTU.in/hr.ft ² .°F) 0.26 0.29 0.34 Tm (°C) 38 93 149 λ (W/mK) 0,037 0,042 0,049 λ (W/mK) 0,037 0,042 0,049 L200 °F (649 ≤ 2% @ 1,200 °F (649) ≤ 2% @ 1,200 °F (649) Second Index ≤ 25; Smoke of the spread index ≤	Performance T_m (°F) 100 200 300 400 λ (BTU.in/hr.ft ² .°F) 0.26 0.29 0.34 0.40 T_m (°C) 38 93 149 204 λ (W/mK) 0,037 0,042 0,049 0,057 λ (W/mK) 0,037 0,042 0,049 0,057 ξ 2% @ 1,200 °F (649 °C) Stread index \leq 25; Smoke development Non combustible Flame spread index \leq 25; Smoke development Stread index \leq 25; Smoke development Stread index \leq 25; Smoke development Combustible Evaluation on external stress corrosion crack of austenitic stainless steel = Part Chemical analysis for Cl ⁻ , Fl ⁻ , Na ⁺ , SiO ₄ ⁴ within acceptable \leq 0.04 lb/ft ² (\leq 0.2 kg/m ²) after 24hrs. Pre-heating Stress corrosion crack of austenitic stainless steel = Part	Performance T_m (°F) 100 200 300 400 500 λ (BTU.in/hr.ft ² .°F) 0.26 0.29 0.34 0.40 0.47 T_m (°C) 38 93 149 204 260 λ (W/mK) 0,037 0,042 0,049 0,057 0,067 I.200 °F (649 °C) EVALUATION ON COMDUCTION	Performance T_m (°F) 100 200 300 400 500 600 λ (BTU.in/hr.ft ² .°F) 0.26 0.29 0.34 0.40 0.47 0.54 T_m (°C) 38 93 149 204 260 316 λ (W/mK) 0,037 0,042 0,049 0,057 0,067 0,077 I J200 °F (649 °C) Stread index < 25; Smoke development index < 50 Non combustible Evaluation on external stress corrosion cracking tendency of austenitic stainless steel = Pass Chemical analysis for Cl ⁻ , Fl ⁻ , Na ⁺ , SiO ₄ ⁴ within acceptable limits according AST < 0.04 lb/ft ² (< 0.2 kg/m ²) after 24hrs. Pre-heating at 482°F (250°C) < 1% weight	$\begin{tabular}{ c c c } \hline $$ $$ $$ $$ $$ $$ $$$ $$$ $$$ $$$$$$$$

Compliance

- ProRox WM 960 fully complies with the requirements as set by the internationally recognized standards like EN 14303, ASTM C592 Type III, ASTM C795, VDI 2055 and CINI 2.2.02.
- Above product declarations are also applicable for other available product variances and/or optional facings.
- ROCKWOOL stone wool insulation is made from volcanic rock and is not classified as a hazardous substance in accordance with Note Q, regulation (EC) No. 1272/2008.

As ROCKWOOL has no control over insulation design and workmanship, accessory materials or applications conditions, ROCKWOOL does not warranty the performance or result of any installation containing ROCKWOOL products. ROCKWOOL's overall liability and the remedies available are limited by the general terms and conditions of sale. This warranty in lieu of all other warranties and conditions expressed or implied, including the warranties of merchantability and fitness for a particular purpose. ROCKWOOL Technical Insulation reserves the right to make necessary product changes at any time. Technical specifications are thus stated subject to change.

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